



DK-Taylor
'409' PRO RACE WIRES
Made in the USA!

INSTRUCTIONS

*****READ ALL THE INSTRUCTION BEFORE PROCEEDING*****

Parts included:

- Two 24" Wires w/ coil boot already installed
- Two spark plug terminals
- Two PRO BOOTS (for spark plug end of wire)

Installation Steps:

When replacing the spark plug wires on your engine, determine how long you want the wires to be. Mark the wires at the proper length, and add $\frac{1}{2}$ " - $\frac{3}{4}$ " to be stripped.

The photos below will show the installation of the terminals and the PRO BOOTS.



After you have measured and cut the wire(s) to the correct length, strip back $\frac{1}{2}$ " - $\frac{3}{4}$ " of white insulation surrounding the center core, **without damaging the core!**

(Be very careful, it is easy to cut through the white insulation and cut the core. You might want to practice on the excess wire you have left over after cutting it to length)

Next, cut and strip $\frac{3}{8}$ " - $\frac{5}{8}$ " of colored outer jacket without cutting into the white inner insulation.



Next, carefully fold over the center core.



Insert the wire into the terminal with the core next to the bottom of the terminal and form the terminal tabs around the wire to hold it in place for crimping. Now crimp the terminal around white insulation.

Before sliding the PRO BOOT over the terminal use *one* of the following to aid in the installation of the PRO BOOT.

Silicone spray

Dielectric grease

Liquid Dish soap

Spread it over the terminal and insert terminal into the end of the PRO BOOT. pushing it up until the end of the terminal is about 1" from the other end of the PRO BOOT.



Repeat procedure with the second wire.



Install the wires and you are Ready to Ride!

General Notes:

- The riders' safety depends on the correct installation of this kit. Please do not attempt if you have any doubts of your ability to install.

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